



**One-Piece Oil Pan Gasket #6561
Fits Chevrolet 305-350 86-96**

Installation Instructions:

The high temperature, one-piece oil pan gasket was designed to make the job of installing an oil pan gasket easier. To minimize the possibility of leaks, the following steps should be taken:

1. The oil pan and block must be clean and free of all dirt, oil, and old gasket material.
2. Both the block and oil pan must be checked for flatness.
3. All bolts and bolt holes must be checked to ensure against thread damage. If damage has occurred, repair as needed.
4. Follow proper torque sequence (**Figure 1**).

NOTE: The one-piece oil pan gasket is equipped with crush limiters in each bolt hole to prevent over-torquing

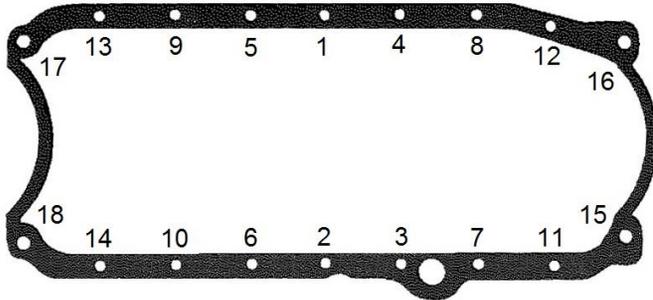


Figure 1

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Date: 8-14-17**



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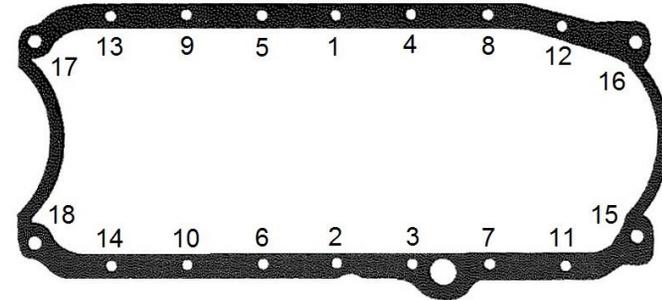


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