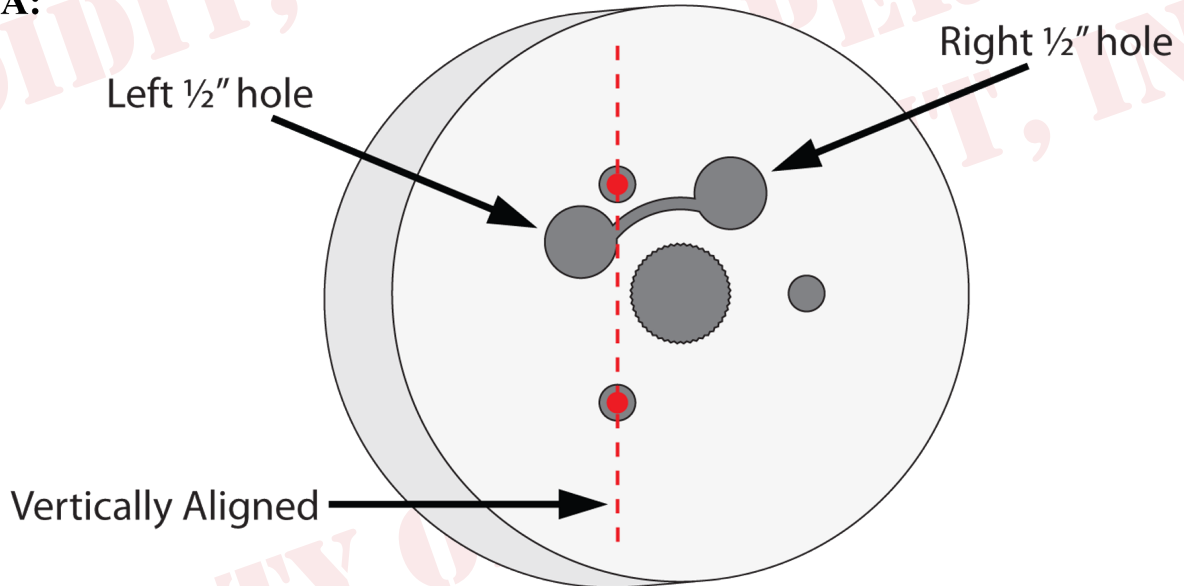


# CON2R Steering Wheel to an ididit Steering Column

For Part Number's 2209330020, 2209330030, 2209330040, 2209330051

**Figure A:**



1. Verify the vehicle wheels are pointing straight ahead.
2. On the top of the steering column there is a "Horn Tube" for the horn wire, this should be between 10:30 and 11:00. This keeps the signal canceling properly timed. Adjust "Horn Tube" if required.
3. Place adaptor on column with the left 1/2" hole over the "Horn Tube". You may have to wiggle slightly to make the spline engage between the shaft and adaptor.
4. When properly installed, with the vehicle wheels pointed straight ahead, the two steering wheel mounting holes on the left of the adaptor should be vertically aligned.
5. Install the 9/16-18 nut onto the shaft of the column and tighten to 35 ft.lb of torque.
6. Install horn wire by inserting spring contact end into the "Horn Tube" and gently rotating black piece clockwise 1/8 of a turn.
7. Route the remaining horn wire from the left 1/2" hole to the right 1/2" hole by way of the small cutout between the two holes.
8. Align and install the CON2R steering wheel using the provided button head socket screws.
9. Tighten the three button head socket screws to 12-15 ft.lb of torque



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**Your installation is now complete!**

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