

1. Drill out flared tube (using 11/16" bit) holding existing bushing into the trailing arm.
2. Remove retaining washer and tap out remaining bushing assembly using hammer and chisel if needed. (NOTE: If bushing diameters are severely rusted in the trailing arm, causing it to spread apart during removal, use a Cclamp to prevent spreading and continue with removal.)
3. Using any all-purpose grease, lubricate the outer metal casing (not the rubber portion) of the bushing.
4. Start bushing squarely into the trailing arm. (See FIGURE 2.)
5. Install Trailing Arm Staking Tool making sure plate with inset for retaining washer is centered over unflared end of retainer tube. (See FIGURE 2.)
6. Press bushings into place by alternately tightening the bolts until the bushings are fully seated.
7. Support back of tool on a solid surface and flare the end of the retainer tube by placing the tapered end of the punch against the retainer tube and striking the punch with a heavy hammer. NOTE: Be sure to support the assembly in such a way so as not to damage the threads on the bolts while flaring the retainer tube end. (See FIGURE 3.)

